

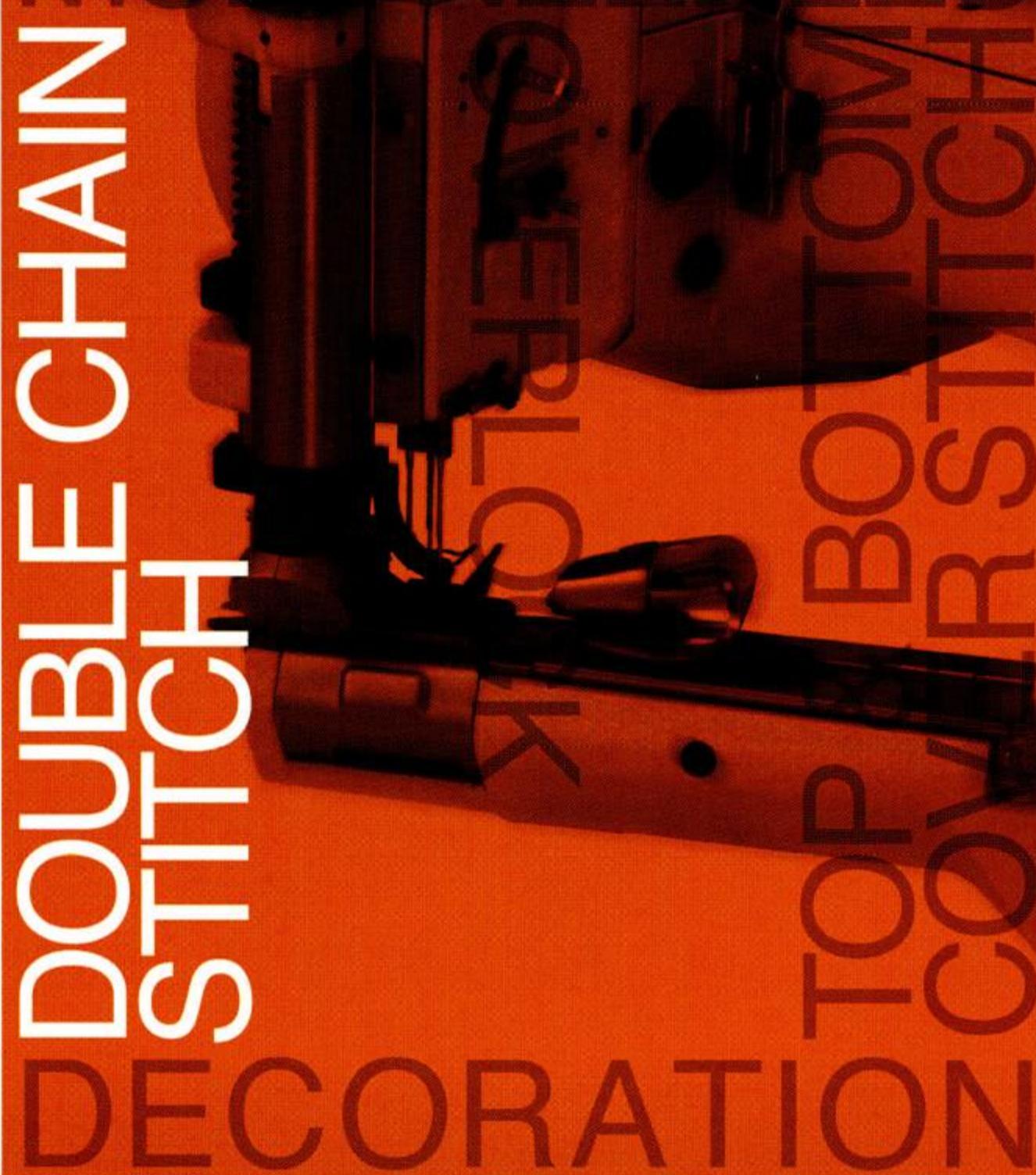
**KANSAI**  
SPECIAL®

**1 DOUBLE CHAIN STITCH**

用途別二重環縫いミシン

**INDUSTRIAL SEWING MACHINES  
PRODUCTS GUIDE**

**DLR SERIES**  
**DVK/B SERIES**  
**HDX SERIES**  
**SX SERIES**  
**BLX SERIES**



MORIMOTO MFG. CO., LTD.

- 1 DOUBLE CHAIN STITCH**
- 2 MULTI NEEDLES**
- 3 TOP&BOTTOM COVER STITCH**
- 4 DECORATION**
- 5 OVERLOCK**

# CONTENTS

INDUSTRIAL SEWING MACHINES  
PRODUCTS GUIDE

## DLR SERIES

DLR-1508P	3
DLR-1508PR	4
DLR-1508SPF	4
DLR-1503PTF	4

## DVK・B SERIES

DVK-1702PMD	5,6
B-2000C	6
BK-20 (Option)	6

## BLX SERIES

BLX-2202C	9,10
BLX-2202PC	10
BK-20 (Option)	

TECHNICAL DATA [仕様明細]

11・12



**HDX SERIES**

HDX-1101  
HDX-1102

7  
7

**SX SERIES**

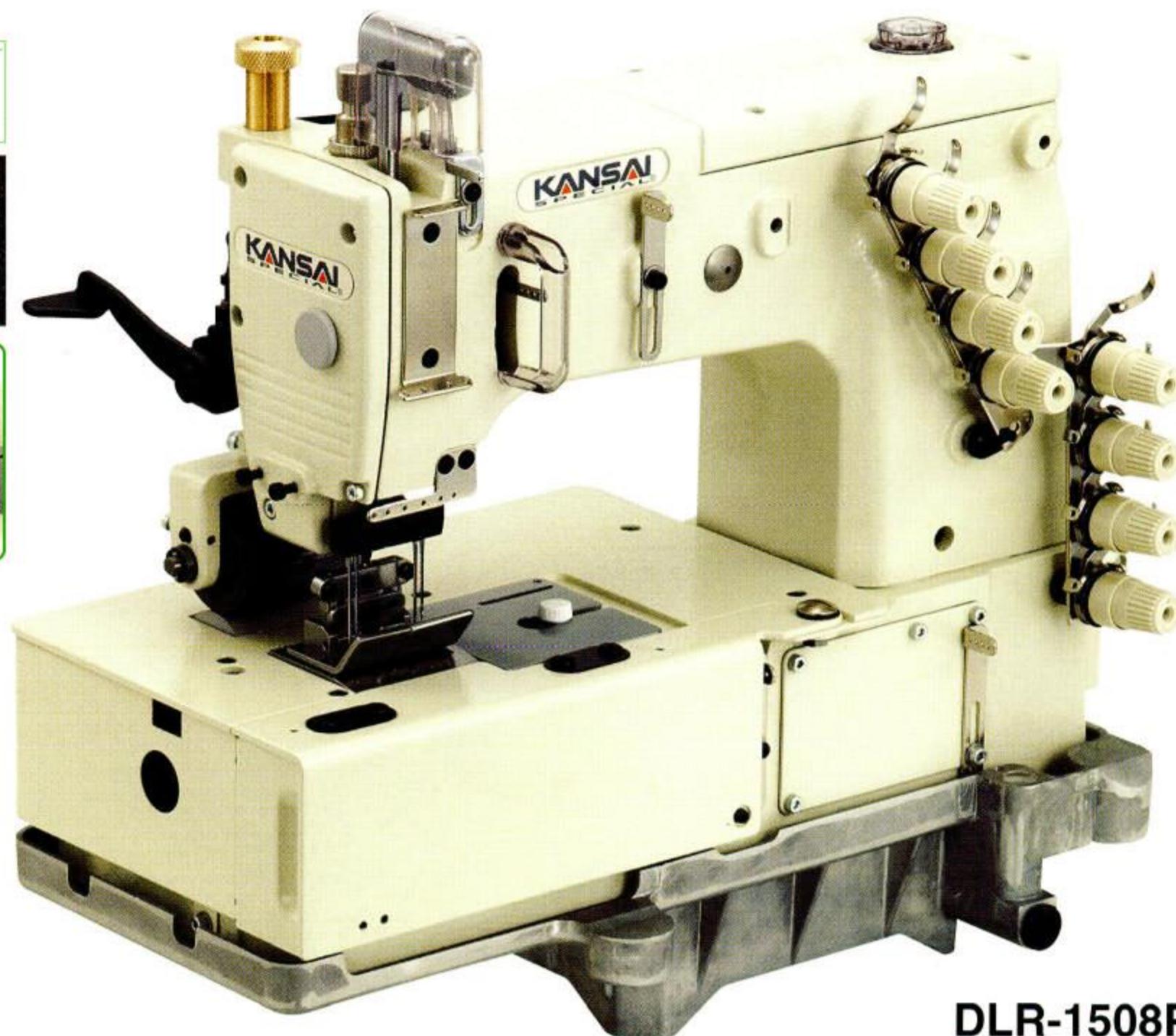
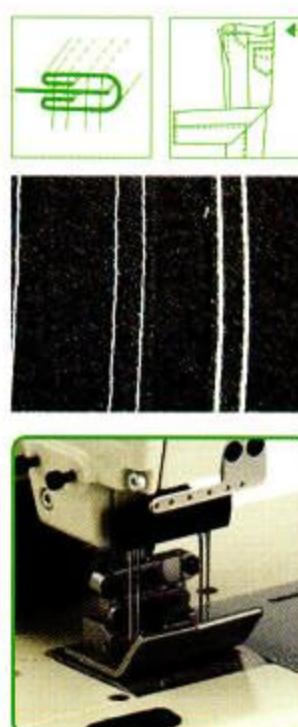
SX-6803PD  
SX-6803P

8  
8

用途別二重環縫いミシン

INDUSTRIAL SEWING MACHINES

# DLR SERIES



DLR-1508P

DLR シリーズは、フラットベッド多針(1~4本針)2重環縫いミシンです。ルーパー横振り機構の採用により中厚から厚物の縫製に最適です。ジーンズのタコ巻き縫い、腰帶付け、ゴム付けと応用範囲の広いシリーズです。また独自に開発したプーラー機構により高速運転時に送りむらも解消、安定した美しい縫い方が可能になりました。

サブクラス ■1508PR: プーラーの下ローラー左右独立式 (4本針腰帶付けカーブ縫いミシン)

■1503PTF: プーラー付き、トラクター押え付き (3本針タコ巻き縫いミシン)

■1502L: 2本針ライン付けミシン

オプション ■MD-1: 前ゴム送り装置

DLR series is a flatbed, multi-needles (1~4 needles), double chain stitch machine with horizontal looper movement mechanism.

Applications: lap seaming, attaching waistbands and line tapes, and inserting elastic.

Major features of DLR series are wide range of applications on mid heavy to heavy weight fabric and Kansai Special's unique rear puller mechanism. These features enable DLR series to produce durable and uniform stitches on mid heavy and heavy weight fabrics.

Subclass ■ 1508PR : Machine with 2 independent lower rollers and a rear puller (4 needle machine for waistbanding and curve sewing)

■ 1503PTF : Machine with rear puller and tractor presser foot (3 needle machine for lap seaming )

■ 1502L : 2 needle machine for line tape attaching

Option ■ MD-1 : Metering Device

Cama plana, multiagujas, doble cadena, movimiento del garfio horizontal, perfecto para materiales de mediano a extra pesados, aplicaciones sobre costura en jeans, pegar elastico, el puler tiene un mecanismo que alimenta uniformemente la tela para mejor puntada a alta velocidad.

Subclass ■1508PR : El puler tiene 2 rodillos independientes, el modelo de 4 agujas, cinturera, puntada en curva

■1503PTF : Equipada con puler, tractor - pie (3 agujas para regazo)

■1502L : 2 agujas para adaptar cintas

Opcion ■MD-1 : Docificador de elastico

Serie DLR e uma maquina de costura de multiplos agulhas (1-4 agulhas) de cadeia dupla de base plana.

Equipada com um mecanismo de movimento de presilha horizontal, apropriada para costura de tecidos meio pesados a pesados.

A serie DLR tem uma larga gama de aplicacoes tais como costura em jeans, prender fita de linha, inserir elastico, etc.

Alem disso, o mecanismo extrator traseiro unico da KANSAI alimenta o tecido uniformemente mesmo quando a maquina opera em alta velocidade. Dessa forma, e possivel de fazer uma formacao de costura estabilizada e superior.

Subclass ■1508PR : 2 pecas de Rolamentos Independentes do extrator traseiro

(Maquina de 4 agulhas para Prender cinturas - costura em curva)

■1503PTF : Maquina com Extrator Traseiro e Pedal trator (maquina de 3 agulhas para costura de abas)

■1502L : Maquina de 2 agulhas para prender fita de linha Option

Opcao ■MD-1 : Dispositivo de mediao

DLR系列是平台式多针(1-4)双重环缝纫机,弯针横向运动机构使它能从中厚到厚料使用,牛仔的卷边缝,上腰,上松紧等广范围使用。独自开发的后拖轮能保证高速运转时送布均衡,线迹美观。

分型号 ■1508PR:后拖轮的下轮左右分开式,便于转弯缝<4针上腰机>

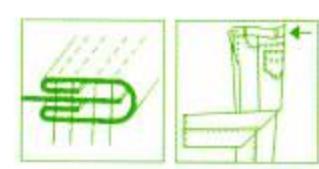
■1503PTF:带后拖轮,特殊压脚<3针双卷边缝>

■1502L:2针滚条

附属装置 ■MD-1:前送松紧带装置



## DLR-1508PR



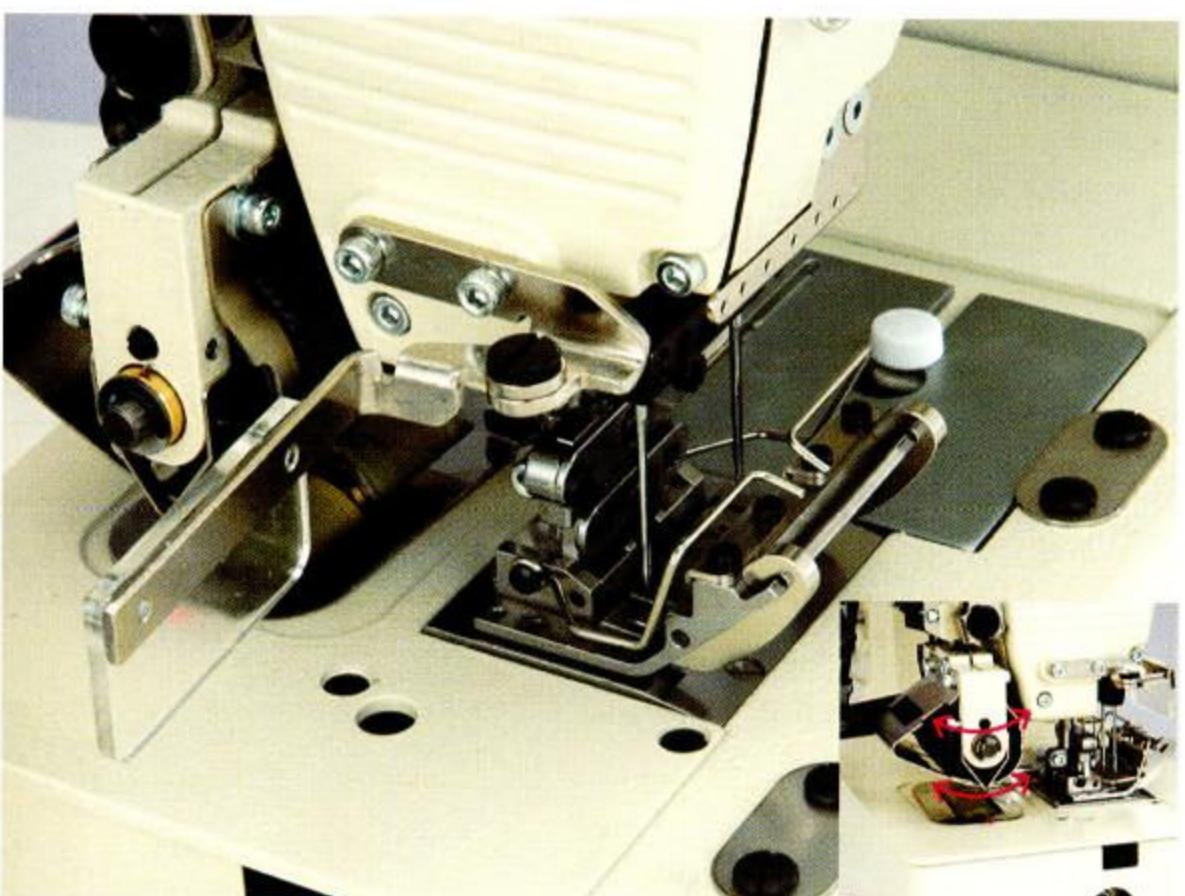
4本針二重環縫い腰帶付け用独立式下プーラー付ミシン

4 needle, flatbed, double chain stitch machine with independent lower puller for waistbanding.

4 agujas (cinturera) con arrastrador bajo independiente.

Maquina de 4 agujas para prender cinturas com 2 pecas de rolamentos independentes do extrator traseiro.

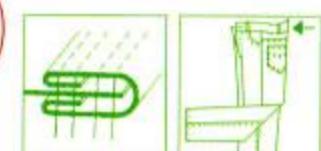
4针上腰用缝纫机,带独立式下后拉拖轮装置



## DLR-1508SPF

(PAT · P)

NEW



4本針二重環縫い腰帶付け用(カーブ縫い)上下角度調整式プーラー付ミシン

4 needle, flatbed, double chain stitch machine with upper and independent lower puller equipped with angle-adjustable mechanism, double feed dog system for curved waistbanding.

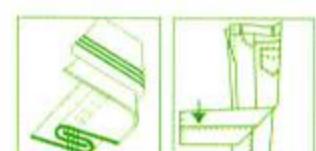
4 agujas para coser curvas con mecanismo del arrastrador superior e inferior ajustable.

Maquina de 4agujas para prender cinturas - costura em curva com extrator superior e inferior ajustavel.

4针两重环缝上腰用缝纫机(弧形、缝)带上下调整式后拉拖装置



## DLR-1503PTF



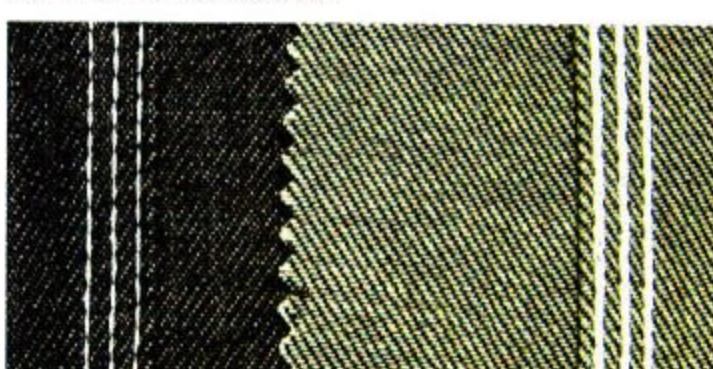
3本針二重環縫いタコ巻縫い用ミシン

3 needle, flatbed, double chain stitch machine for lap seaming.

3 agujas para coser regazo.

Maquina com extrator traseiro e pedal trator (maquina de 3 agulhas para costura de abas).

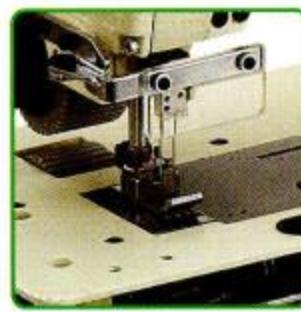
3针两重环缝包边缝纫机



用途別二重環縫いミシン

INDUSTRIAL SEWING MACHINES

# DVK・B SERIES



**DVK-1702PMD**

DVK・B シリーズは、フラットベッド、1~3本針の2重環縫いミシンです。ベルトループのモデル（B シリーズ）から下着、水着のゴム付け（ゴム入れ）、極厚物のテント地、帆布、袋縫いまでさまざまな製品に対応できるシリーズです。

オプション ■P : プーラー付き ■BK-20 : ベルトループ専用定寸カット装置 ■MD-1 : 前ゴム送り装置

DVK・B series is a flatbed, 1~3 needle, double chain stitch and bottom cover stitch machine. Applications: belt looping(B series), attaching and inserting elastic and sewing heavy fabric. Major feature of DVK series is wide range of applications for ultra heavy weight fabrics such as tent fabrics, sail fabrics and bag fabrics. Option ■ P : With Puller ■ BK-20 : Automatic cutting device for belt loops ■ MD-1 : Metering Device

Cama plana de 1-3 agujas doble cadeneta un margen ancho para aplicaciones como unir elastico a ropa interior, vestidos de bano, tambien para telas pesadas carpas, y formacion de talegas, etc. Incluyendo maquina de pasadores (B series).

Opcion ■P: Puler ■BK-20: Cortador para pasadores ■MD-1: Docificador de elastico

Serie DVK・B e uma maquina de costura de cadeia dupla de 1~3 agulhas de base plana. Esta serie tem uma larga gama de aplicacoes para prender e inserir elastico em roupas de baixo e de natacao, tecidos de barracas com tipo ultra pesado, tecidos de velas, formacao de bolsas, etc. Incluindo modelo de maquina de passadores.

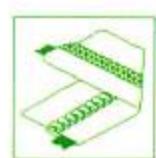
Opcão ■ P : Com Extrator ■ BK-20 : Dispositivo de corte automatico para passadores ■ MD-1 : Dispositivo de medicao

DVK系列是平台式1-3针双重环缝纫机。适合裤耳环机型号<B系列>内衣,游泳衣的上松紧,超厚物帐篷,帆布,袋等各种产品使用。

附属装置 ■P:带后拖轮装置  
■BK-20:裤耳环切断专用装置  
■MD-1:前送松紧带装置



## DVK-1702PMD



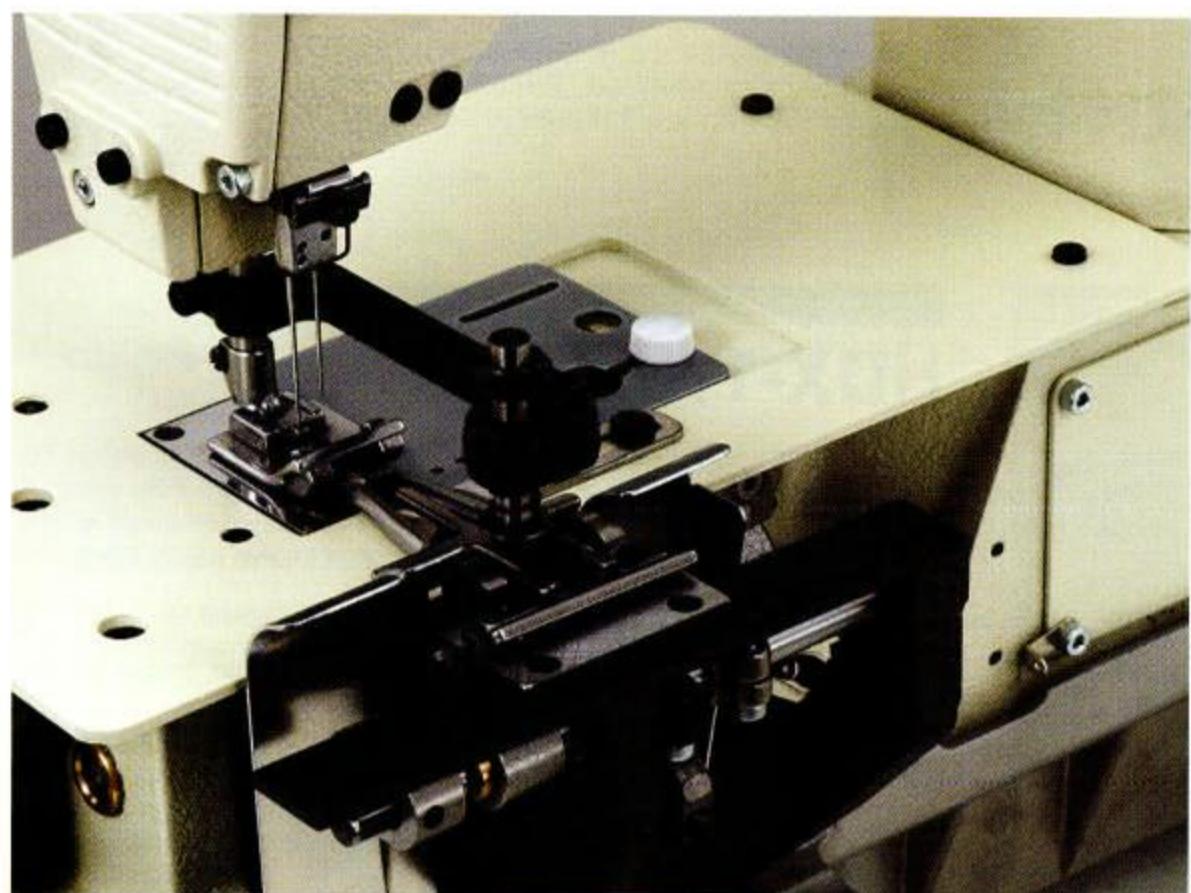
2本針下面飾りゴム付け用ミシン

2 needle, flatbed, bottom cover stitch machine for attaching elastic.

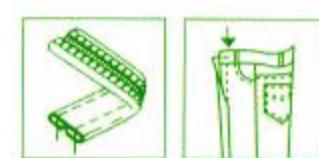
Maquina de 2 agujas con recubridor inferior para pegar elasticos.

Maquina de 2 agulhas com ponto de costura para prender elástico.

双针下装饰用松紧带缝纫机「带送松紧带装置」



## B-2000C



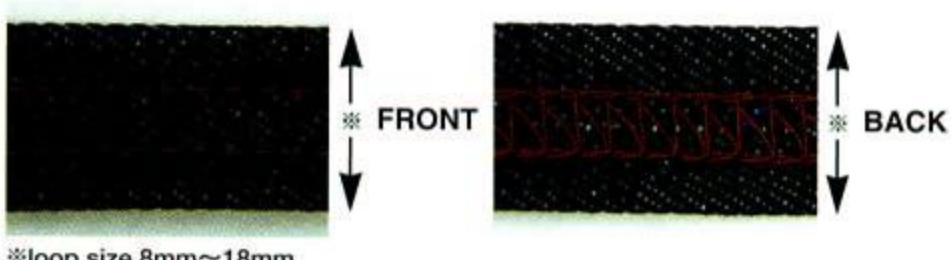
2本針、前メス付ベルトループミシン

2 needle, flatbed, making belt loop machine with front fabric cutter.

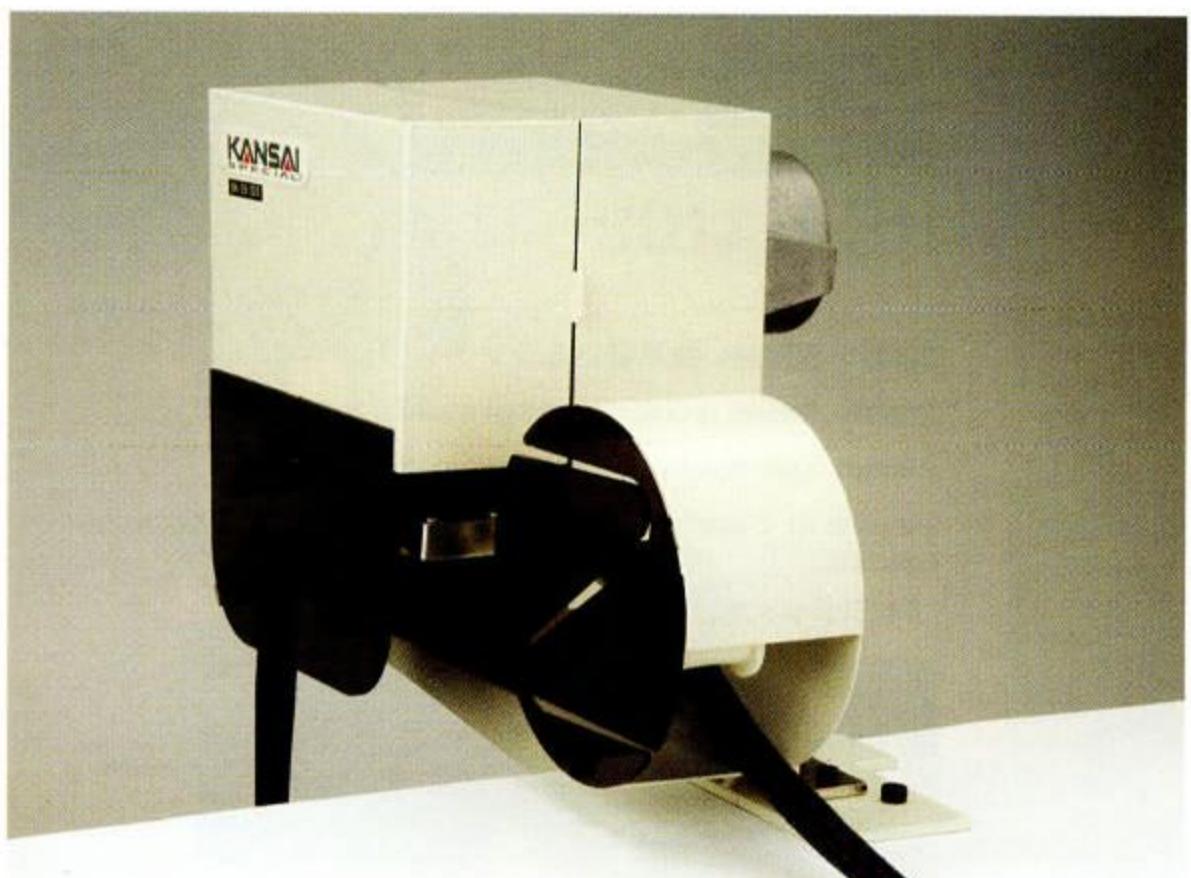
2 agujas, para fabricar pasadores, con aguja al frente.

Maquina de 2 agulhas para fazer passadores, com faca frontal.

双针、两重环缝带前割刀、裤耳环用缝纫机



※loop size 8mm~18mm



## BK-20

ベルトループ専用定寸カット装置

Automatic Cutting Device for belt loops.

Cortador para pasadores.

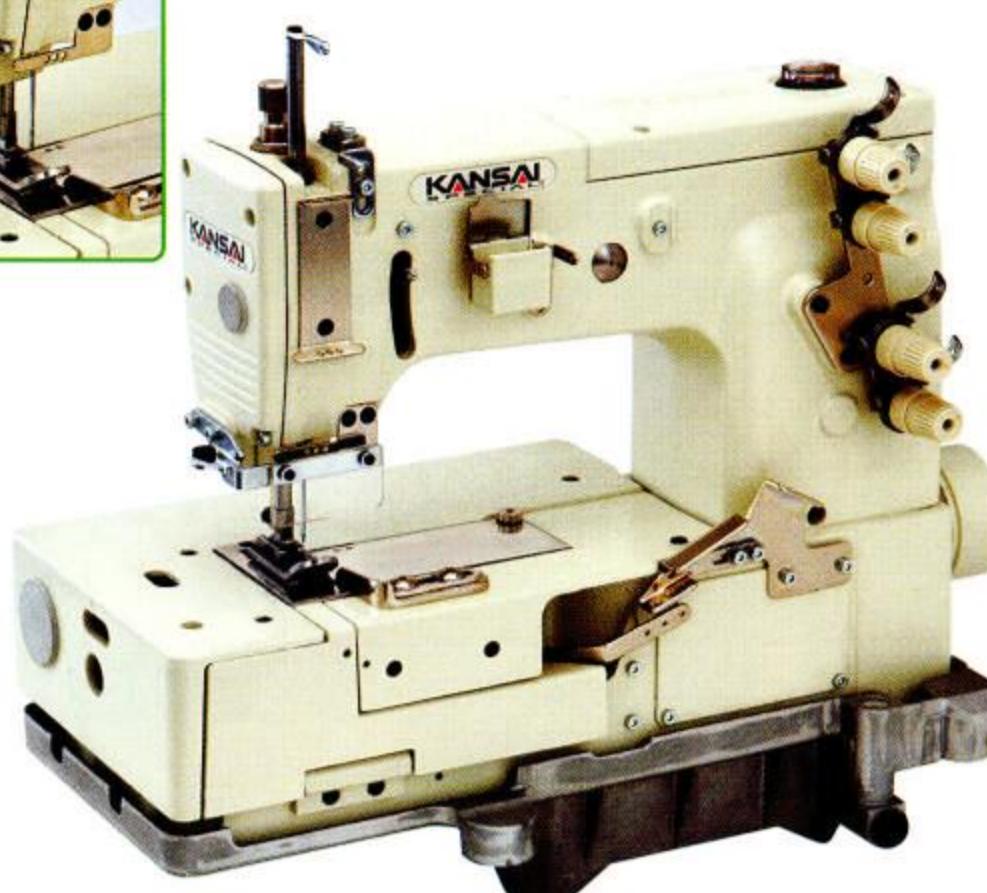
Dispositivo de corte automatico para passadores.

裤耳环切断专用装置

用途別二重環縫いミシン

INDUSTRIAL SEWING MACHINES

# HDX SERIES



**HDX-1101**

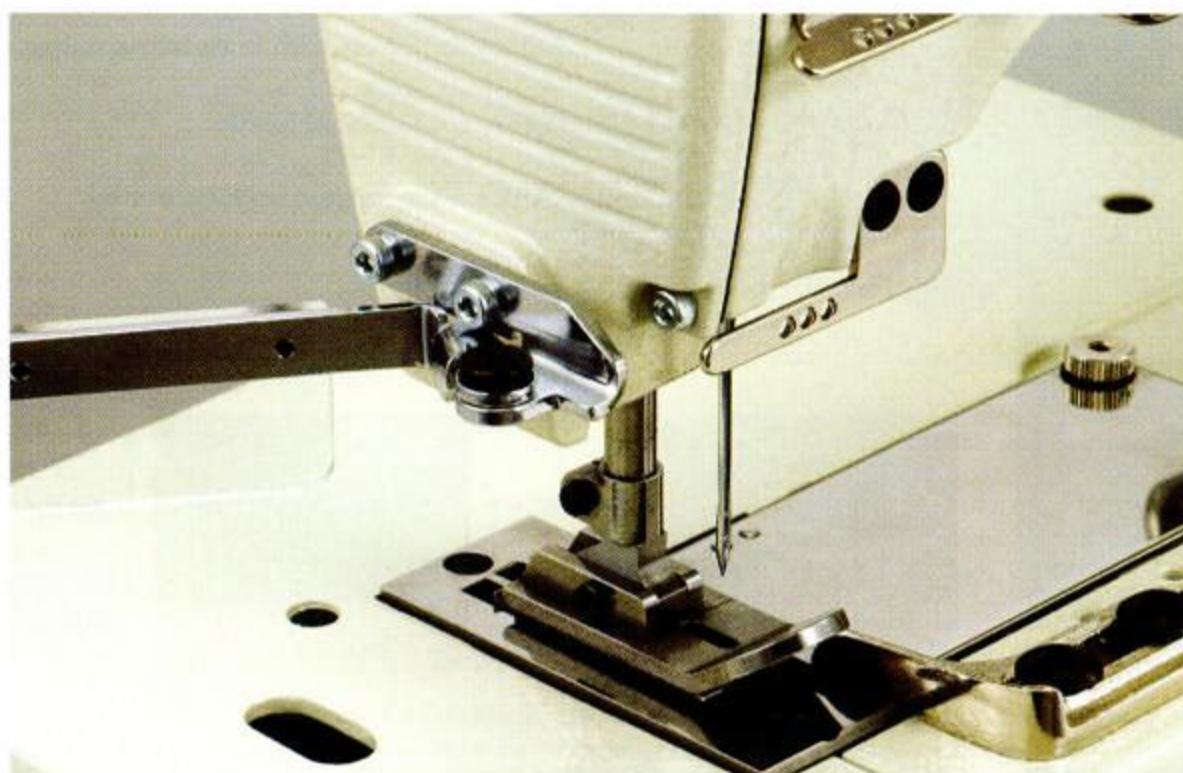
HDXシリーズは、極厚物用のフラットベッド1~2本針2重環縫いミシンです。 DVKシリーズのモデルDVK-1701EHDを更に改良した新モデルです。針棒ストロークは、48mm、水平上下運動の新送り機構を採用し、送り量は最大15mm、押さえ上げ量12mmという袋縫いミシン専用モデルです。

HDX series is flat-bed, 1-2 double chain stitch machine for sewing heavy materials. It is a new model which has further improvement of DVK-1701EHD. Needle stroke is 48 mm. HDX series is a exclusive model for Bag Forming which equipped with feeding amounts : max. 15 mm and foot lifting amount : 12 mm, due to the adoption of new developed feed mechanism of horizontal and up-down movements.

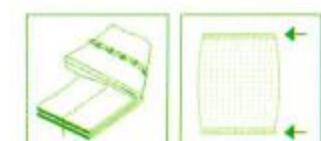
La serie HDX con 1-2 aguja, cama plana, doble cadena, para coser en materiales pesados, este nuevo modelo viene con adelantos referente a la maquina DVK-1701EHD, el golpe de aguja es de 48mm, la serie HDX es un modelo exclusivo para la formacion de bolsas. Una alimentacion maxima de 15mm un levantado del pie de 12mm, debido al nuevo desarrollado mecanismo de alimentacion horizontal y de arriba y abajo.

A serie HDX e uma maquina de bandeja lisa, 1-2 agulha com ponto cadeia duplo apropriado para costura de materiais pesados. Eum novo modelo que vem com melhorias adicionais aos da DVK-1701EHD. O curso da agulha e de 48mm. A serie HDX e um modelo exclusivo para formatos de bolsas e sao equipadas com a alimentacao de: 15mm no maximo e a quantidade do levantador e de: 12mm, devido a adocao de um novo mecanismo de alimentacao desenvolvido de movimentos horizontais e verticais.

HDX系列为超厚料缝平台式1针双重环缝纫机。DVK系列的DVK-1701EHD上改良的新型号。针棒行程48mm, 水平上下运动新的送布机构。送布量最大15mm,压脚抬高12mm,用于缝各种袋。



**HDX-1101**



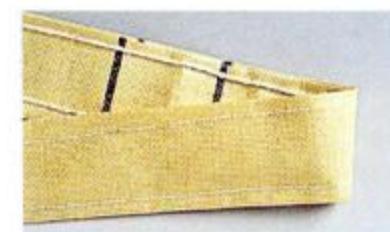
## 1本針二重環縫い極厚縫いミシン

1 needle, flatbed, double chain stitch machine for ultra heavy fabric.

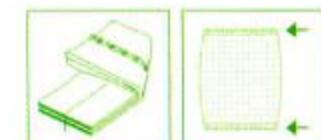
1 aguja doble cadeneta para material extra pesado.

Maquina de 1 agulha, de punto de costura duplo para costurar tecidos extra pesados.

单针双圈链锁线迹的极厚织物用缝纫机



**HDX-1102**



## 2本針二重環縫い極厚縫いミシン

2 needle, flatbed, double chain stitch machine for ultra heavy fabric.

2 agujas doble cadeneta para material extra pesado.

Maquina de 2 agujas, de punto de costura duplo para costurar tecidos pesados.

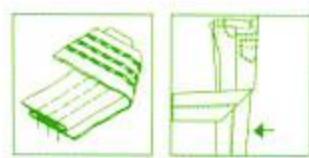
双针缝袋机式缝纫机、用于厚料



FRONT



BACK

**SX SERIES****SX-6803PD**

SXは、送り出し腕型3本針2重環縫いミシンです。ジーンズやワーキングウェアの内股縫い、脇縫いなど各種厚物地のタコ巻き縫い（ラップシーム）用ミシンです。厚物地に最適な上ローラーと差動送り機構により上下生地がずれることなく正確に送られ股下部の縫い合わせなどの段部の箇所もスムーズに縫製することができます。

SX series is a 3 needle feed off the arm, double chain stitch machine with upper puller. Applications: lap seaming or side seaming on heavy weight fabrics such as jeans and work pants. Major features of this series are upper puller and differential feed mechanism. These features feed the fabric uniformly so that the machine can inseam jeans even at the cross seam sections. Puckering is no longer your concern.

SX series es 3 agujas doble cadeneta - puler. Para materiales pesados, jeans, ropa de trabajo, equipada con un empujador en la parte superior para el puler, mecanismo diferencial, y poder alimentar telas pesadas, con puntadas correctas, incluyendo donde se unen varios pliegues de tela.

A serie SX é um alimentador de braço com 3 agulhas, maquina de ponto de costura em cadeia. Para costurar dobra de tecidos grossos, tais como costura interna ou lateral de jeans e roupa de trabalho, Equipado com o Puller de guia superior e o mecanismo alimentador diferencial para alimentar tecidos grossos precisamente. Isto significa que a maquina facilmente costura internamente os jeans mesmo em secoes de costura cruzada.

SX系列为伸臂式3针双重链缝的缝纫机,适合于牛仔工作服的内侧缝,肋下缝等各种厚料的双卷边缝。的上拖轮和差动送布来防止布料的股下部分缝纫时的偏差,保证缝纫质量。

**SX-6803P**

送り出し腕型3本針二重環縫い一枚送りミシン

3 needle, feed off the arm machine with upper puller and plain feed.

Cama de brazo, 3 agujas, doble cadeneta con mecanismo regular.

Alimentador de braço com 3 agulhas, maquina com ponto de costura em cadeia com mecanismo de alimentacao plana.

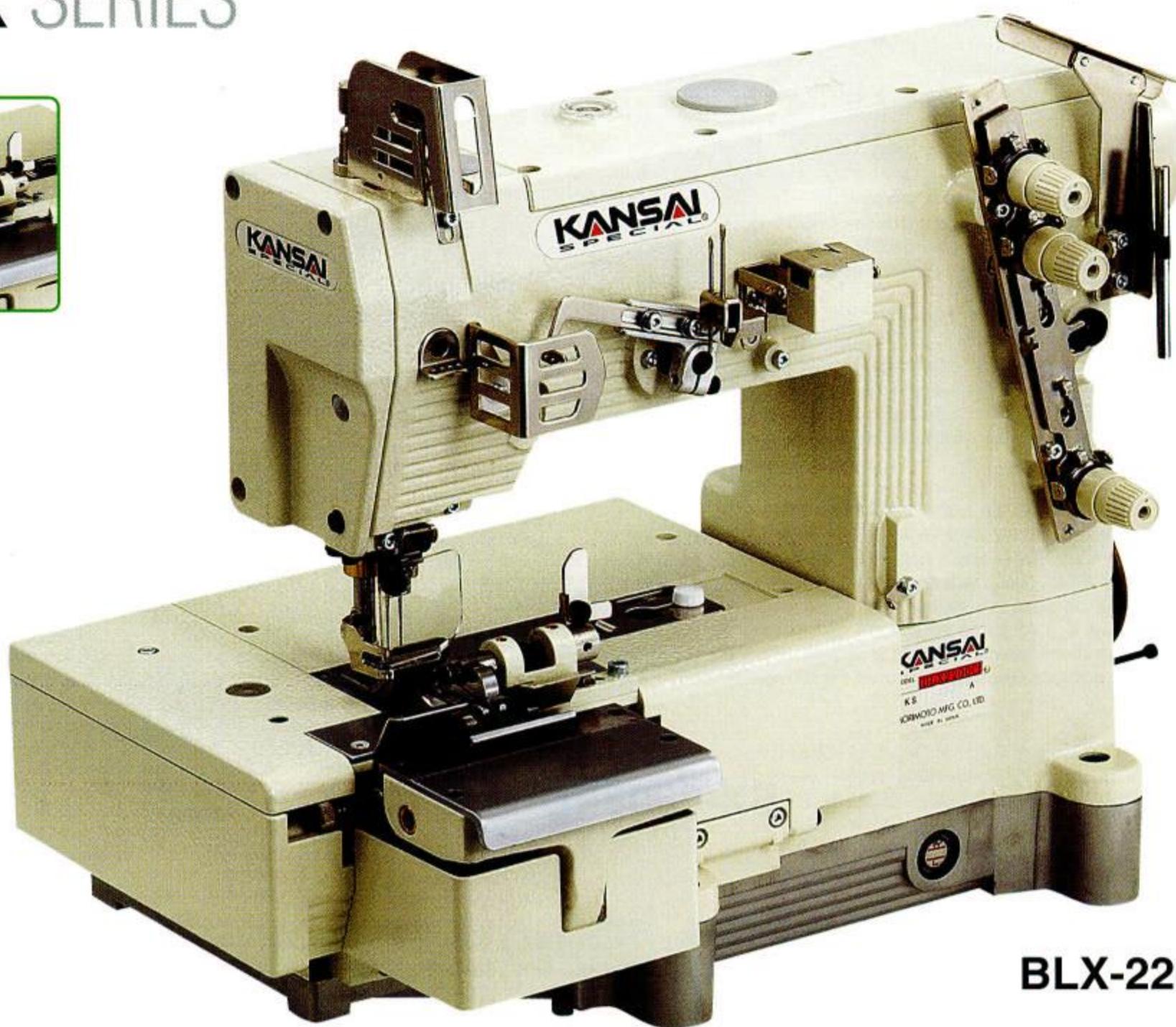
伸臂式3针双重链缝1个送布牙



用途別二重環縫いミシン

INDUSTRIAL SEWING MACHINES

# BLX SERIES



**BLX-2202C**

BLX シリーズは、フラットベッド2本針片面飾り、前メス付きベルトループミシンです。DVKシリーズのモデルB2000Cを更に改良した新モデルです。新モデルは、1)補助押えが主押えに対して独立式になり取り外しが簡単で、ストッパー機能がつき縫い始めの生地入れフォルダーの位置合わせが非常に容易になりました。(PAT・P) 2)下メス調整ダイヤル機構により左右下メスのはね圧が均等に調節でき生地を確実にカットします。3) プッシュボタン式送り調節機構により容易に縫い目の長さを変更することができます。4) 上記2)の下メス位置ダイヤル式微調整機構によりメス合わせも簡単に仕上がりループ幅は8~20mmまでが可能でループ幅16mm以上の場合には針板、送り歯幅も広くなり広範囲な製品に対応できます。(PAT・P)

オプション ■P:プーラー付き ■BK-20:ベルトループ専用定寸カット装置

BLX series is a flat bed, 2 needle, bottom coverstitch, beltloop making machine with front knife. It is a new model which has further improvement of B2000C. New features are: 1) The support (front) presser foot is independent against main presser foot, so that it is easily detatched and also it has a stopping function to keep at lifting position. Therefore, extremely easy for the posining of folder when starting of the sewing. 2) Equipped with new adjusting dial of lower knives which can be adjusted both spring pressure of lower knives (left and right) equally, so that they cut the fabrics surely. 3) Easy to change the stitch length due to newly equipped with feed adjusting mechanism operated by push-button. 4) Adjusting knob enables you to fine tune the cutter with ease and produce belt loops of various size (8~20mm). For bigger belt loops (over 16mm), separate needle plate and feed dog are available. Therefore, BLX series has a wide range operation to meet several size of belt loops.

Option ■P: Rear Puller ■BK-20: Automatic Cutting Device

Las series BLX es una cama plana, 2 agujas, cobertor de puntada de fondo, maquina para hacer pasador con cuchilla delantera. Es un nuevo modelo que tiene otra mejora de B2000C. Las nuevas caracteristicas son: 1) El (delantero) prensa tela de soporte es independiente contra el prensa tela principal, por lo que se remueve facilmente y tambien tiene una funcion de parar para mantener en una posicion de levantamiento. Por lo tanto, es extremadamente facil para el posicionamiento del folder cuando se inicia la costura. 2) Equipada con nuevos ajustes de indicador para las cuchillas inferiores que pueden ser ambas ajustadas con la presion del resorte de las cuchillas inferiores (izquierda y derecha) igualmente, para que asi puedan cortar seguramente la tela. 3) Facil de cambiar el largo de la puntada debido al mas reciente equipo con el mecanismo de alimentador operado por un boton de empuje. 4) Facil ajuste de las cuchillas superiores e inferiores. Capacidad para fabricar de 8-20mm por lo mencionado anteriormente (No.2) el nuevo ajuste del indicador de la cuchilla inferior y el ancho de los pasadores como tamano final. En caso de aumentar a 16mm, el tamano del ancho de la plancha y el diente estan disponibles como opcion. Por lo tanto, las series BLX tienen un amplio rango de operaciones para fabricar varios tamanos de pasadores.

Opcion ■P: Puller Trasero ■BK-20: Mecanismo de Corte Automatico

Serie BLX de base plana, 2 agujas, com ponto de costura inferior, presilha de correia fazendo a maquina com faca frontal. E um novo modelo que tem melhoria adicional da B2000C. As novas caracteristicas sao: 1) o pedal de suporte (frontal) e independente do pedal principal, assim e facil de remover e tambem tem uma funcao de parada para mante-la em posicao levantada. Dessa forma e extremamente facil para o posicionamento da dobradeira quando se inicia a costura. 2) Equipado com novo mostrador de ajuste de facas inferiores que podem ajustar as molas de pressao das facas inferiores (esquerda e direita) igualmente, de forma que elas cortam os tecidos com exatidao. 3) Facil de mudar o comprimento do ponteado devido a ser equipado com um novo mecanismo de ajuste de pedal operado por botao de pressao. 4) Facil ajuste para sobreposicao das facas inferiores e superiores. Capazes de fazer 8~20 mm devido ao mostrador de ajuste da faca inferior mencionado acima, de larguras de presilhas de correia como tamano acabado. No caso de acima de 16 mm, estao opcionalmente disponiveis tamano largo da placa da agulha e cao de alimentacao. Dessa forma, a serie BLX tem uma operacao de largo alcance para atender varios tamanhos de presilha de correia.

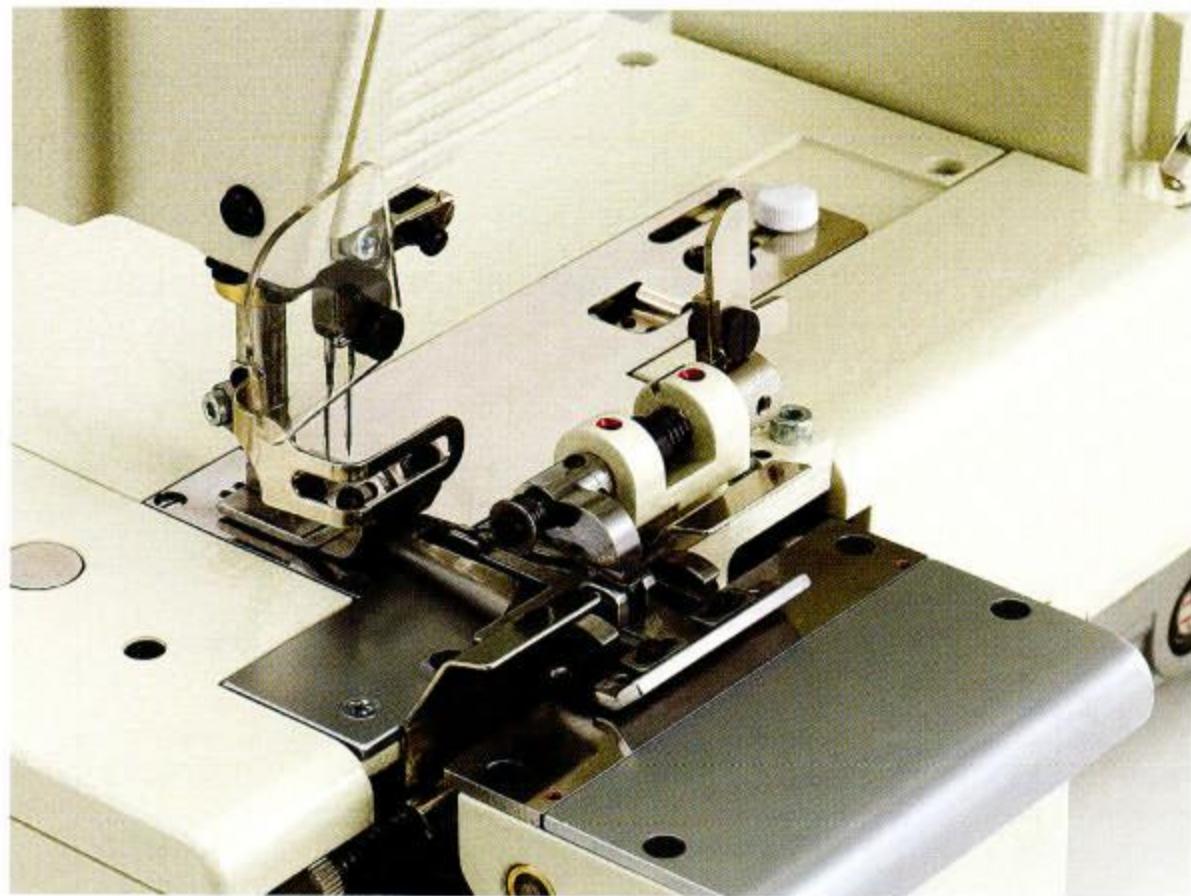
Option ■P: Puxador Posterior ■BK-20 : Dispositivo de Corte Automatico

BLX系列是平台式2针单面绷缝,前切刀裤耳环缝的缝纫机。

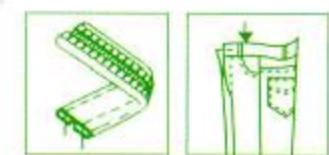
DVK系列B-2000C的改良后的新型号:

- <1>补助压脚和主压脚分开时非常容易取出和装上,带停位,开始缝时进布和卷边器位置调整很容易。
- <2>旋转钮可调整左,右下切刀的压力,保证切布料的均等。
- <3>按钮式调整缝迹长度。
- <4>切刀调整变的容易。
- <5>裤环的宽度8~20mm,16mm以上,针板,送布牙也要用宽的。

附属装置 ■P:后拖轮 ■BK20裤环机专用的切断装置



## BLX-2202C



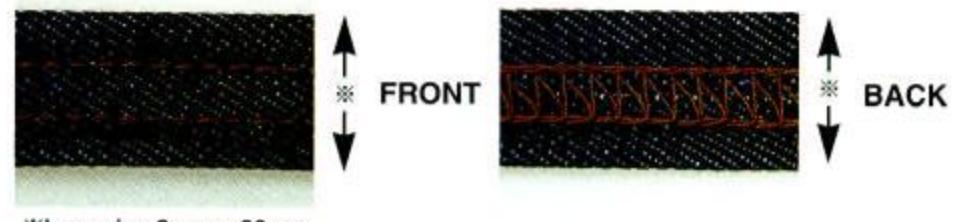
フラットベッド2本針片面飾り、前メス付きベルトループミシン

2 needle, flatbed, bottom coverstitch, beltloop making machine with front knife.

2 agujas, recubridor inferior, para la fabricacion de pasadores con cortador frontal.

2 agulhas, cobertura de ponto inferior, produzindo lacada cintada com aparador frontal do tecido.

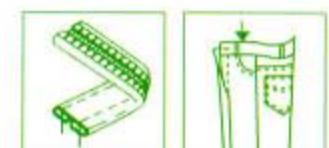
2针裤耳机



※loop size 8mm～20mm



## BLX-2202PC



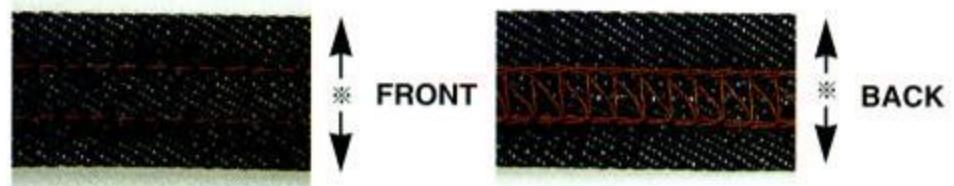
フラットベッド2本針片面飾り、前メス、プーラー付きベルトループミシン

2 needle, flatbed, bottom coverstitch, beltloop making machine with front knife and puller.

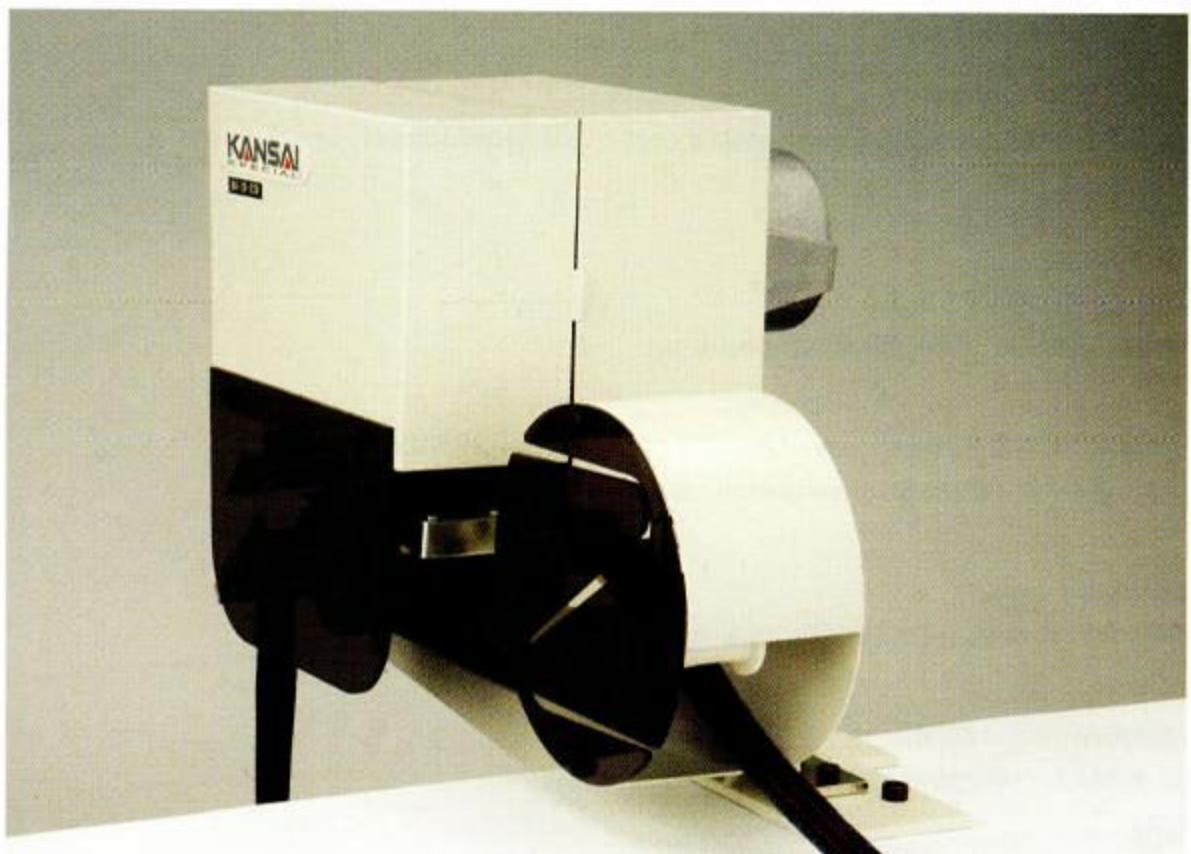
2 agujas, recubridor inferior, para la fabricacion de pasadores con cortador frontal y arrastrador.

2 agulhas, cobertura de ponto inferior, produzindo lacada cintada com aparador frontal do tecido i extrator.

2针裤耳机附属后拉



※loop size 8mm～20mm



## BK-20

ベルトループ専用定寸カット装置

Automatic Cutting Device for belt loops.

Cortador para pasadores.

Dispositivo de corte automatico para passadores.

裤耳环切断专用装置

## DLR SERIES

## TECHNICAL DATA 仕様明細

MODEL	No. of Needle	No. of Thread	Needle Type		Gauge(Inch)	No. of Stitch (Stitch/Inch)	Diff. Feed Ratio	Upper Feed Amount (mm)		Presser Foot Lift (mm)	NeedleBar Stroke (mm)	Max. Speed (rpm)
	Organ (#)	Schmetz (Nm)	↓   ↓ インチ	↑   ↑ インチ				↔   ↔	↑   ↓			
DLR1501PHD	1	2	TVX5 21	TVX5 130		7~14				10	34	4500
DLR1502PHD	2	4	TVX5 21	TVX5 130	1/4	7~14				10	34	4500
DLR1503PHD	3	6	TVX5 21	TVX5 130	1/4	7~14				10	34	4500
DLR1502P	2	4	UYX128GAS 14	UYX128GAS 90	3/6,1/4,5/16	7~16				8	27	4500
DLR1502PMD	2	4	UYX128GAS 11	UYX128GAS 75	3/6,1/4,5/16	8~16				8	27	4500
DLR1504P	4	8	UYX128GAS 14	UYX128GAS 90	1",1-1/8	6~16				10	34	4500
DLR1504PMD	4	8	UYX128GAS 14	UYX128GAS 90	1",1-1/8	6~16				10	34	4500
DLR1503PTF	3	6	TVX5 21	TVX5 130	1/4,9/32	7~16				10	34	4500
DLR1507P	2	4	UYX128GAS 11	UYX128GAS 75	7/8,1,1-1/8, 1-1/4,1-1/2	8~16				10	31	4500
DLR1508P	4	8	TVX5 21	TVX5 130	1/4-3/4-1/4, 1/4-1-1/4, 3/16-1-3/16	7~16				10	34	4500
DLR1508PR	4	8	TVX5 21	TVX5 130	1/4-1-1/4	7~16				10	34	4500
DLR1508SPF	4	8	TVX5 21	TVX5 130	1/4-1-1/4, 1/4-7/8-1/4	7~16				10	34	4500
DLR1502V	2	4	UYX128GAS 14	UYX128GAS 90	3/16,1/4,5/16, 3/8,1/2,3/4	7~17				8	27	4500
DLR1503V	3	6	UYX128GAS 14	UYX128GAS 90	1/4	7~17				8	31	4500
DLR1502L	2	4	UYX128GAS 14	UYX128GAS 90	3/16,1/4, 5/16,3/8,1/2	7~17				8	27	4500
DLR1502VHD	2	4	TVX5 21	TVX5 130	3/6,1/4,3/8	6~12				10	34	4500
DLR1503VHD	3	6	TVX5 21	TVX5 130	1/4	6~12				10	34	4500
DLR1503VTF	3	6	TVX5 21	TVX5 130	1/4	6~12				10	34	4500
DLR1504PNG	—	—	—	—	—	—	—	—	—	—	34	4500

DLR SERIES

DVK・B SERIES

HDX SERIES

SX SERIES

BLX SERIES

TECHNICAL DATA [仕様明細]

## DVK・B SERIES

## TECHNICAL DATA 仕様明細

MODEL	No. of Needle	No. of Thread	Needle Type		Gauge(Inch)	No. of Stitch (Stitch/Inch)	Diff. Feed Ratio	Upper Feed Amount (mm)		Presser Foot Lift (mm)	NeedleBar Stroke (mm)	Max. Speed (rpm)
	Organ (#)	Schmetz (Nm)	↓   ↓ インチ	↑   ↑ インチ				↔   ↔	↑   ↓			
DVK1702B	2	3	UYX128GAS 14~18	UYX128GAS 90~110	3/16,7/32,1/4	9~12				8	34	4500
B2000C(DVK1702BK)	2	3	UYX128GAS 14~18	UYX128GAS 90~110	3/16,7/32,1/4	9~12				8	34	4500
B2000PC(DVK1702PBK)	2	3	UYX128GAS 14~18	UYX128GAS 90~110	3/16,7/32,1/4	9~12				8	34	4500
DVK1702P	2	3	UYX128GAS 11	UYX128GAS 75	1/8,5/32,3/16, 7/32,1/4	8~16				8	31	4500
DVK1702PMD	2	3	UYX128GAS 11	UYX128GAS 75	1/8,5/32,3/16, 7/32,1/4	8~16				8	31	4500
DVK1702MLH	2	3	UYX128GAS 14	UYX128GAS 90	1/8	8~16				8	31	4000
BK-20												

## HDX SERIES

### TECHNICAL DATA 仕様明細

MODEL	No. of Needle	No. of Thread	Needle Type		Gauge(Inch)	No. of Stitch (Stitch/Inch)	Diff. Feed Ratio	Upper Feed Amount (mm)		Presser Foot Lift (mm)	NeedleBar Stroke (mm)	Max. Speed (rpm)
			Organ (#)	Schmetz (Nm)				↔	↑↓			
HDX1101	1	2	DR×2 25	DR×2 200		2~4				12	48	3000
HDX1102	2	4	UYX143GS 25		1/4	2~4				12	48	3000

## SX SERIES

### TECHNICAL DATA 仕様明細

MODEL	No. of Needle	No. of Thread	Needle Type		Gauge(Inch)	No. of Stitch (Stitch/Inch)	Diff. Feed Ratio	Upper Feed Amount (mm)		Presser Foot Lift (mm)	NeedleBar Stroke (mm)	Max. Speed (rpm)
			Organ (#)	Schmetz (Nm)				↔	↑↓			
SX6803PD	3	6	TV×3 21	UYX128GAS 130	1/4,9/32	6~12	0.7~1.3			8	33.3	4500
SX6803P	3	6	TV×3 21	UYX128GAS 130	1/4,9/32	6~12				8	33.3	4500

## BLX SERIES

### TECHNICAL DATA 仕様明細

MODEL	No. of Needle	No. of Thread	Needle Type		Gauge(Inch)	No. of Stitch (Stitch/Inch)	Diff. Feed Ratio	Upper Feed Amount (mm)		Presser Foot Lift (mm)	NeedleBar Stroke (mm)	Max. Speed (rpm)
			Organ (#)	Schmetz (Nm)				↔	↑↓			
BLX2202C	2	3	UYX128GAS 14~18	UYX128GAS 90~110	7/32,1/4,3/16	9~12				8	31	5000
BLX2202PC	2	3	UYX128GAS 14~18	UYX128GAS 90~110	7/32,1/4,3/16	9~12				8	31	4500
BK-20												

DLR SERIES

DVK・B SERIES

HDX SERIES

SX SERIES

BLX SERIES

TECHNICAL DATA [仕様明細]



## MORIMOTO MFG. CO., LTD.

180, SUNA SHIJOHNAWATE-CITY, OSAKA 575-0001, JAPAN

TEL : +81-72-878-1221 FAX : +81-72-878-9649 E-MAIL : sales@kansai-special.com URL:www.kansai-special.com

### FOREIGN AFFILIATED COMPANIES

#### KANSAI SPECIAL AMERICAN MACHINE CORP.

1 MADISON ST. BLDG.F, EAST RUTHERFORD, N.J. 07073 U.S.A.

TEL : +1-973-470-8321 FAX : +1-973-470-8497 E-MAIL : sales@kansaispecial.net

#### MORIMOTO MFG. (HK) LTD.

UNIT B.D. 6/F., WING HONG CENTRE, 18 WING HONG STREET, LAI CHI KOK, KOWLOON, HONG KONG

TEL : +852-2391-8357 FAX : +852-2789-1707 E-MAIL : sales@kansaispecial.com.hk

#### KANSAI SPECIAL EUROPE GMBH

QUIRINSTR. 17, 40545 DUSSELDORF, GERMANY

TEL : +49-211-577-9090 FAX : +49-211-558-1477 E-MAIL : Contact@kansai-special.de

#### MORIMOTO SINGAPORE PTE LTD.

33, MIDDLE ROAD #05-01 P H BUILDING SINGAPOLE 188942

TEL : +65-6334-1305 FAX : +65-6334-1365 E-MAIL : info@kansaispecial.com.sg

#### MORIMOTO BANGLADESH LIAISON OFFICE

3rd. FLOOR, K.K. BHABAN, 69/K, GREEN ROAD, PANTAPATH, DHAKA-1205.

TEL : +880-2-8610255 FAX : +880-2-8610263 E-MAIL : info@kansaispecial.com.sg

#### KANSAI (SHANGHAI) INDUSTRIAL SEWING MACHINE CO., LTD.

NO.55 LANE835, JIAJIN ROAD, MALU TOWN, JIADING DISTRICT, SHANGHAI 201818

TEL: +86-21-5990-1798 FAX: +86-21-5990-1538 E-MAIL: kansaish@sina.net